

Schweißzertifikat

DVS ZERT-EN1090-2-SZ-2023.0915.002

in Übereinstimmung mit EN 1090-1, Tabelle B.1
zum Schweißen von Stahltragwerken nach DIN EN 1090-2

Hersteller

iTR Industrie-Technik GmbH

**Am Kreishafen 17
24768 Rendsburg
DEUTSCHLAND**

Technische Spezifikation

EN 1090-2:2018+A1:2024

Ausführungsklasse

EXC2 nach EN 1090-2

Schweißprozess(e)

(Referenznummer nach DIN EN ISO 4063)

135 - MAG-Schweißen mit Massivdrahtelektrode

Werkstoffgruppe

1.1, 1.2

nach CEN ISO/TR 15608 und EN 1090-2, Tabelle 2 und 3

Verantwortliche

Schweißaufsichtsperson

(Titel, Vorname, Name, Qualifikation,
Geburtsdatum)

Heico Voigt, EWE

geb. am: 18.06.1961

Vertreter

(Titel, Vorname, Name, Qualifikation,
Geburtsdatum)

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Bestätigung

Auf Grundlage der Bestimmungen der oben genannten technischen Spezifikation wurden alle Anforderungen an das Schweißen erfüllt.

Gültigkeitsbeginn

26.10.2025

Gültigkeitsdauer

25.10.2028

Bemerkungen

siehe Rückseite

Ausstellungsort/-datum

**Düsseldorf, 24.10.2025
Borchardt**


Dipl.-Ing. Gurschke
Leiter der
Zertifizierungsstelle

CERTIFICATE

Conformity of the Factory Production Control

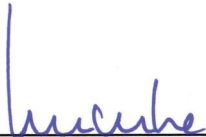
2451-CPR-EN1090-2015.0113.006

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC2 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for iTR Industrie-Technik GmbH Am Kreishafen 17 24768 Rendsburg GERMANY
Manufacturing plant Production facility of the manufacturer	iTR Industrie-Technik GmbH Am Kreishafen 17 24768 Rendsburg GERMANY
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	26.10.2022
Next Surveillance audit	25.10.2028
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse

Place and date of issue

Düsseldorf, 24.10.2025
Borchardt


Dipl.-Ing. Gurschke
Head of certification body

Welding Certificate

DVS ZERT-EN1090-2-SZ-2023.0915.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

iTR Industrie-Technik GmbH

**Am Kreishafen 17
24768 Rendsburg
GERMANY**

Technical specification

EN 1090-2:2018+A1:2024

Execution class(es)

EXC2 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

135 - Metal active gas welding

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Heico Voigt, EWE

born on: 18.06.1961

Substitute

(Title, Surname, Name, Qualification, Date of birth)

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Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

26.10.2025

Period of validity

25.10.2028

Remarks

see reverse

Place and date of issue

Düsseldorf, 24.10.2025
Borchardt

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
Head of certification body